APPLICANTS: Rapuano, *et al.*U.S.S.N.: 10/044,628

Amendments to the Claims:

This listing of claims (with additions underlined and deletions struck through) will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

- 1. (Currently amended) A method for producing laminates for printed wiring boards using protective-carrier sheeting, the method comprising the steps of:
- (a) sandwiching a layer of protective-carrier sheeting <u>extended from a protective-carrier-sheeting source</u> between two layers of conductive foil extended from one or more conductive-foil sources;
- (b) covering each one of the conductive-foil layers with a dielectric layer to sandwich each conductive-foil layer between a dielectric layer and a layer of protective-carrier sheeting; and
- (c) repeating steps (a) and (b) and stacking the layers to form a book without the conductive-foil layers being bonded to the protective-carrier sheeting or to the dielectric layer.
- 2. (Original) The method of claim 1, wherein the conductive foil comprises copper.
- 3. (Original) The method of claim 2, wherein the layer of protective-carrier sheeting has a thickness in the range from about 0.08 mm to about 0.5 mm.
- 4. (Original) The method of claim 3, wherein the layer of protective-carrier sheeting has a thickness in the range from 0.1 mm to 0.25 mm.
- 5. (Original) The method of claim 3, wherein the conductive-foil sources are rolls of copper foil.
- 6. (Original) The method of claim 5, wherein the dielectric layer comprises prepreg.
- 7. (Original) The method as recited in claim 5, further comprising the steps of:
 - (d) placing the book in a lamination press; and

APPLICANTS: Rapuano, *et al.* U.S.S.N.: 10/044,628

(e) pressing the book without inclusion of an adhesive or mechanical attachment between the protective-carrier sheeting and conductive foil.

- 8. (Original) The method of claim 3, wherein the protective-carrier sheeting comprises aluminum.
- 9. (Original) The method of claim 8, further comprising the step of unwinding the protective-carrier sheeting from a roll.
- 10. (Currently amended) The method of claim 9 A method for producing laminates for printed wiring boards using protective-carrier sheeting, the method comprising the steps of:

(a) sandwiching a layer of protective-carrier sheeting between two layers of conductive foil extended from one or more conductive-foil sources, wherein the conductive foil and the protective-carrier sheeting are unwound from the same a common roll, and wherein the conductive foil comprises copper, and the protective-carrier sheeting comprises aluminum and has a thickness in the range from about 0.08 mm to about 0.5 mm;

(b) covering one of the conductive-foil layers with a dielectric layer to sandwich each conductive-foil layer between a dielectric layer and a layer of protective-carrier sheeting; and

(c) repeating steps (a) and (b) and stacking the layers to form a book without the conductive-foil layers being bonded to the protective-carrier sheeting or to the dielectric layer.

- 11. (Original) The method of claim 9, wherein the conductive foil and the protective-carrier sheeting are unwound from separate rolls.
- 12. (Original) The method of claim 8, wherein the protective-carrier sheeting is provided in the form of separate sheets.
- 13. (Currently amended) A method for producing laminates for printed wiring boards using protective-carrier sheeting, the method comprising the steps of:

APPLICANTS: U.S.S.N.:

· Rapuano, et al.

10/044,628

(a) sandwiching a dielectric layer between two layers of conductive foil extended from one or more conductive-foil sources;

- (b) covering at least one of the layers of conductive foil with a layer of protective-carrier sheeting extended from a protective-carrier-sheeting source;
- (c) repeating steps (a) and (b) and stacking the layers to form a book, wherein each layer of conductive foil is sandwiched between a dielectric layer and a layer of protective-carrier sheeting without the conductive-foil layers being bonded to the protective-carrier sheeting or to the dielectric layer.
- 14. (Original) The method of claim 13, wherein the conductive foil comprises copper.
- 15. (Original) The method of claim 14, wherein the layer of protective-carrier sheeting has a thickness in the range from about 0.08 mm to about 0.5 mm.
- 16. (Original) The method of claim 15, wherein the layer of protective-carrier sheeting has a thickness in the range from 0.1 mm to 0.25 mm.
- 17. (Original) The method of claim 15, wherein the conductive-foil sources comprise rolls of copper foil.
- 18. (Original) The method of claim 15, wherein the dielectric layer comprises prepreg.
- 19. (Original) The method as recited in claim 15, further comprising the steps of:
 - (d) placing the book in a lamination press; and
- (e) pressing the book without inclusion of an adhesive or mechanical attachment between the protective-carrier sheeting and conductive foil.
- 20. (Original) The method of claim 15, wherein the protective-carrier sheeting comprises aluminum.

APPLICANTS: Rapuano, *et al.* U.S.S.N.: 10/044,628

21. (Original) The method of claim 20, further comprising the step of unwinding the protective-carrier sheeting from a roll.

22. (Currently amended) The method of claim 21 A method for producing laminates for printed wiring boards using protective-carrier sheeting, the method comprising the steps of:

(a) sandwiching a dielectric layer between two layers of conductive foil extended from one or more conductive-foil sources, wherein the conductive foil and the protective-carrier sheeting are unwound from the same a common roll, and wherein the conductive foil comprises copper, and the protective-carrier sheeting comprises aluminum and has a thickness in the range from about 0.08 mm to about 0.5 mm;

(b) covering at least one of the layers of conductive foil with a layer of protective-carrier sheeting extended from a protective-carrier-sheeting source;

(c) repeating steps (a) and (b) and stacking the layers to form a book, wherein each layer of conductive foil is sandwiched between a dielectric layer and a layer of protective-carrier sheeting without the conductive-foil layers being bonded to the protective-carrier sheeting or to the dielectric layer.

- 23. (Original) The method of claim 21, wherein the conductive foil and the protective-carrier sheeting are unwound from separate rolls.
- 24. (Original) The method of claim 20, wherein the protective-carrier sheeting is provided in the form of separate sheets.
- 25. (Previously presented) The method of claim 1, further comprising the step of cutting each layer of conductive foil to separate the conductive-foil layer from the conductive-foil source from which it was extended after sandwiching the layer of protective-carrier sheeting but before covering the conductive-foil layer with the dielectric layer.